

Date: Tuesday, 26/08/2008 1:00:56 PM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 41241	Customer	: Dart Helicopters Services
Estimate Number	: 13530	DWG Name	: BLADE POSITIONER
Purchase Order #	:	Part Number	: PB674300127
Complete Date	: / / : : AM	DWG Number	: B6743001 P.4
		Rev.	: B1

DUE DATE		ORDERED	DELIVERED
18/08/2008	3	0	

9.0 AN622A-BOLT INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	AN622A	3.000		\$2.31	Lot # 18057 Qty. 3
Subtotal:			QTD: 0	CTD: 3	\$2.31	

10.0 NAS1149F0632P-WASHER INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	NAS1149F0632P	3.000		\$0.06	Lot # 18057 Qty. 3
Subtotal:			QTD: 0	CTD: 3	\$0.06	

11.0 MS518598-WASHER INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	MS518598	6.000		\$0.90	Lot # 18854 Qty. 6
Subtotal:			QTD: 0	CTD: 6	\$0.90	

12.0 MS21042L6-Nut INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	MS21042L6	3.000		\$1.86	Lot # 105077 Qty. 3
Subtotal:			QTD: 0	CTD: 3	\$1.86	

13.0 MS27039109-Screw INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	MS27039109	21.000		\$1.62	Lot # 107378 Qty. 21
Subtotal:			QTD: 0	CTD: 21	\$1.62	

14.0 NAS1149F0316P-WASHER INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	NAS1149F0316P	21.000		\$2.77	Lot # 108700 Qty. 21
Subtotal:			QTD: 0	CTD: 21	\$2.77	

15.0 MS27039104-Inventory INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
14/08/2008	SAUV02: Sauve, Amy	MS27039104	9.000		\$0.54	Lot # 18431 Qty. 9
Subtotal:			QTD: 0	CTD: 9	\$0.54	

		TIME	COST
Total:	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$10.06
	SUB-COMPONENT (SUB-JOB):		\$0.00
			\$10.06
COST PER UNIT:			\$10.06

Date: Tuesday, 26/08/2008 12:51:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER

Job Number: 41241

Part Number: PB674300127

Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0	MS27039109	Screw
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Comment: Qty.: 7.0000 Each(s)/Unit Total: 21.0000 Each(s)
Screw
batch: 107378 W

JS

08.08.26

3

14.0	NAS1149F0316P	WASHER
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Comment: Qty.: 7.0000 Each(s)/Unit Total: 21.0000 Each(s)
WASHER
batch: 108700 W

JS

08.08.26

3

15.0	MS27039104	Inventory
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Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)
Inventory
batch: 18431 W

JS

08.08.26

3

16.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: 1- slide -289, -291 and -293 on -19 tube then slide it in -285 tube
2- drill holes 0.159 (#21) thru -285 into -289 in (3) place and tap 10-32 UNF as per dwg
3- assemble all parts as per dwg PB67-43001

JS

08.08.26

3

17.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

JS 08/08/26

18.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 39952

MF 08.08.26

19.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/08/26

Job Completion



MF 08.08.26

Date: Tuesday, 26/08/2008 12:51:36 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER

Job Number: 41241

Part Number: PB674300127

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PB6743001293

Extension Tube Adjustmnt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Extension Tube Adjustmnt

batch: 40061

[Signature] 08.08.26

3

7.0

PB6743001289

Handle Adjustmnt Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Handle Adjustmnt Fitting

batch: 41375

[Signature] 08.08.26

3

8.0

PB6743001291

Clamp Bushing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Clamp Bushing

batch: 10060

[Signature] 08.08.26

3

9.0

AN622A

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

BOLT

batch: 18057

[Signature] 08.08.26

3

10.0

NAS1149F0632P

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

WASHER

batch: 18057

[Signature] 08.08.26

3

11.0

MS518598

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

WASHER

batch: 18854

[Signature] 08.08.26

3

12.0

MS21042L6

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

batch: 102378 105077

[Signature] 08.08.26

3

DUPLICATE

Dart Aerospace Ltd.

Date: Tuesday, 26/08/2008 12:51:36 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BLADE POSITIONER
Job Number : 41241
Estimate Number : 13530
P.O. Number :
This Issue : 26/08/2008 S.O. No. :
Prsht Rev. : NC Part Number : PB674300127
First Issue : 14/08/2008 Type : SMALL /MED FAB Drawing Number : B6743001 P.4
Previous Run : Drawing Revision : B1
Material :
Written By : Due Date : 18/08/2008 Qty: 3 Um: Each
Checked & Approved By :
Comment : Est Rev:A 08-07-29 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PB674300135 PB67-43001-35 Lower Pad Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
PB67-43001-35 Lower Pad Assembly
batch: 40068

08-08-26

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2.0 PB674300131 PB67-43001-31 Upper Restraint Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
PB67-43001-31 Upper Restraint Weldment
batch: 40064

08-08-26

3

3.0 PB674300129 PB67-43001-29 Blade Positioner Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
PB67-43001-29 Blade Positioner Weldment
batch: 40241

08-08-26

3

4.0 PB6743001285 PB67-43001-285 Upper Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
PB67-43001-285 Upper Tube
batch: 40245

08-08-26

3

5.0 PB674300119 PB67-43001-19 Inner Tube and Retainer Bu



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)
PB67-43001-19 Inner Tube and Retainer Bu
batch: 40240

08-08-26

3